

M6 更换前、后轴承说明书
Instructions for M6 bearing change

1、准备工具

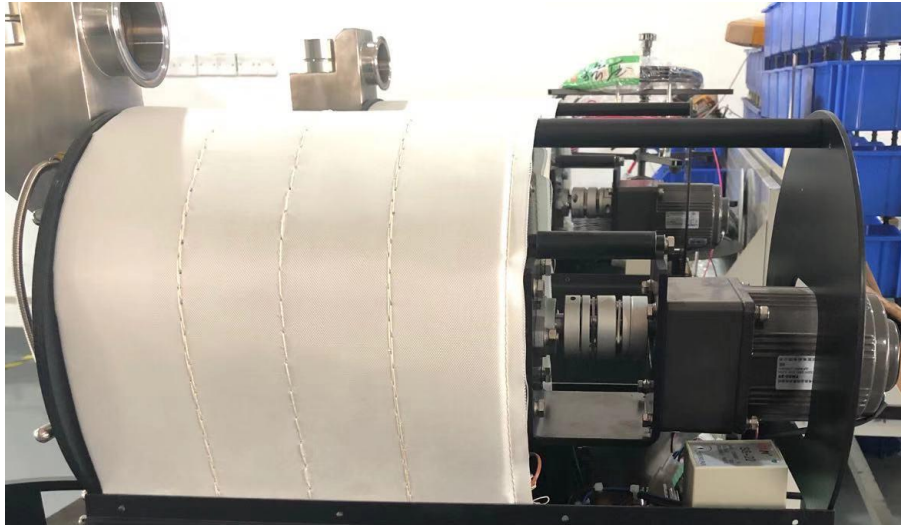
Preparing the Tools



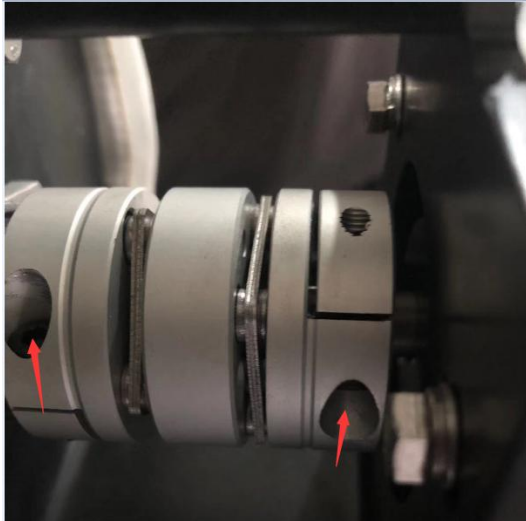
2、拆卸收集桶和门板 (门板用内六角把两边的螺丝逆时针旋转拆掉即可)
Remove collection bucket and drum cover (use inner hexagon screw on both sides of the counterclockwise rotation can be removed)



拆掉门板之后如图所示
Remove the drum cover as shown



3、用 3mm 内六角拧松连轴上的两颗螺丝
Loosen the two screws on the connecting shaft with 3mm inner hexagon

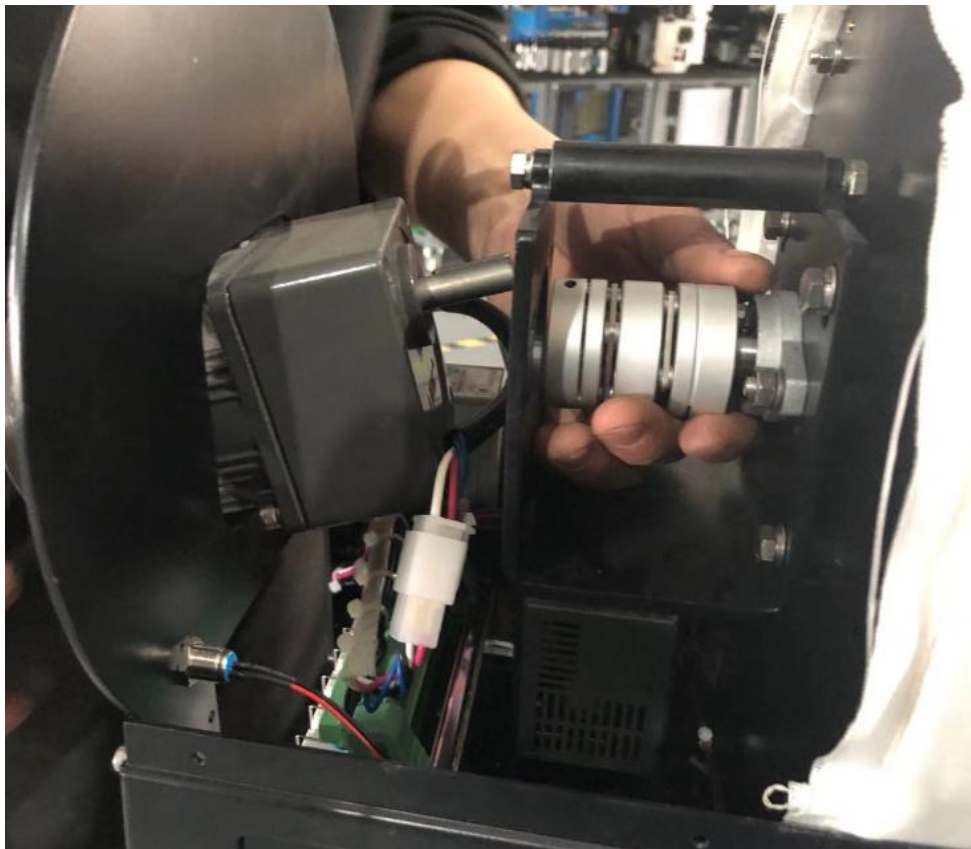


4、用 8mm 扳手逆时针旋转拆掉 4 个螺丝
Remove 4 screws by turning counterclockwise with 8mm wrench



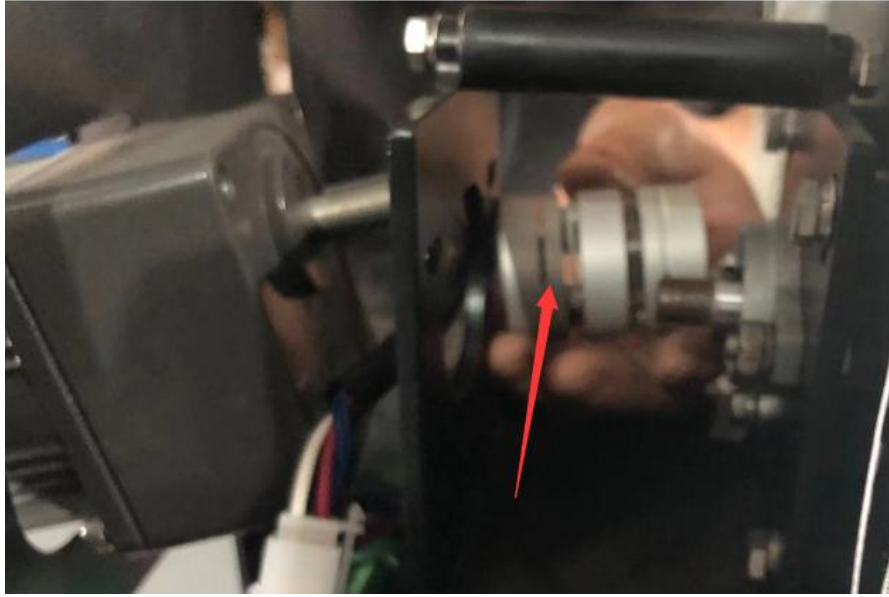
4、电机稍微轻轻往后拉一点，固定住不往下掉（注意连接线）

Pulled back the motor slightly to keep it in place



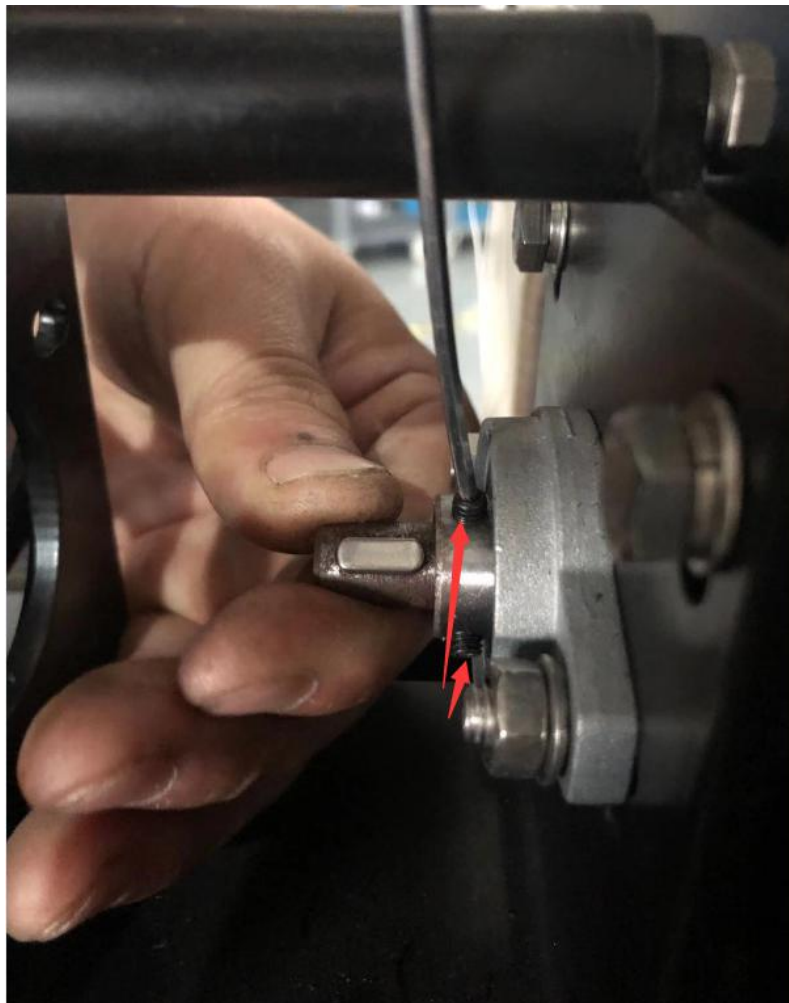
5、拆掉连轴放好

Remove the shaft and put it in place



6、拧松后轴承与锅炉后轴上连接的螺丝（利用 2mm 内六角逆时针旋转）

Loosen the screw connecting the rear bearing to the boiler rear shaft (Use 2mm hexagon counterclockwise rotation)

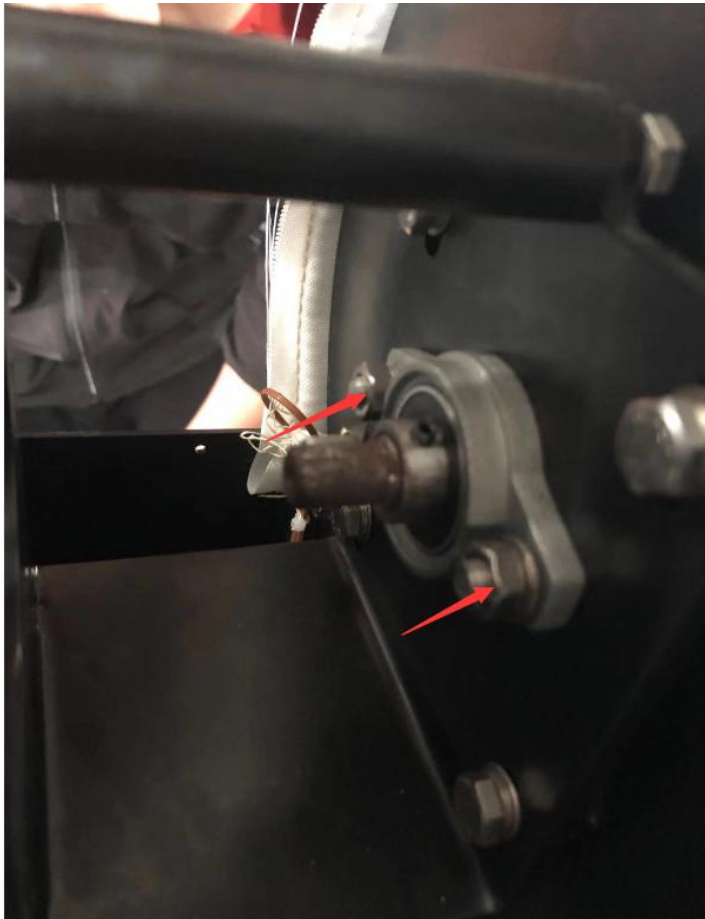


如需更换后轴承，则执行步骤 8；如需更换前轴承，则执行步骤 9-12。

If the rear bearing needs to be replaced, perform step 8. If the front bearing needs to be replaced, perform steps 9-12.

7、利用扳手拆掉两边的螺母即可进行更换后轴承，换好轴承之后逆序执行上面步骤，把拆掉的螺丝和配件重新固定好

Remove the nuts on both sides with a wrench and replace the bearing. After replacing the bearing, perform the above steps in reverse order and fix the removed screws and accessories again



8、用 2mm 内六角拆掉轴承盖

Remove bearing cover with 2mm inner hexagon

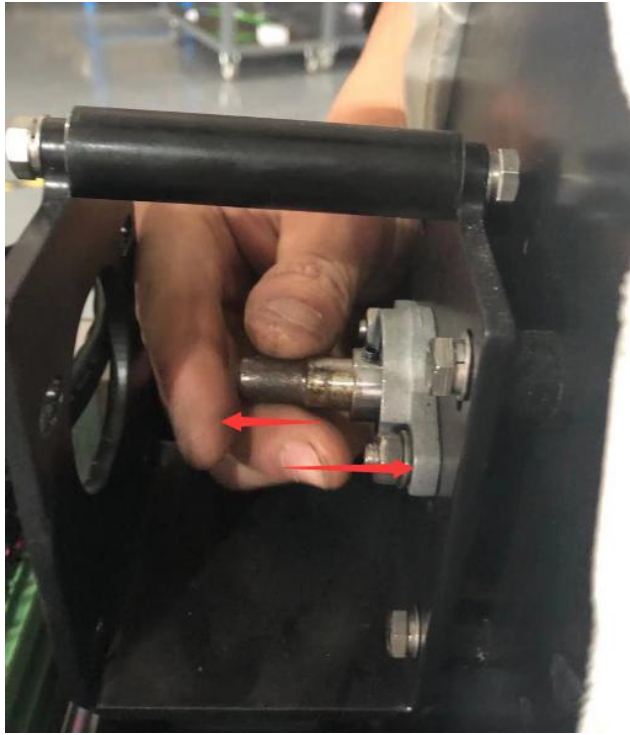


10、利用卡簧钳对准轴承挡圈的两个孔，夹紧拆出

Use spring clamp to align the two holes of the bearing retainer, clamp and remove



11、把锅炉后轴先往后拔再往前压，前轴承就会凸出来，这时，就可以对前轴承进行更换
The rear shaft of the boiler is pulled back and pressed forward. The front bearing will protrude. At this time, the front bearing can be replaced



12、换好前轴承之后，调整锅炉的间隙小于 1.5mm（以最小的内六角扳手为基准），再逆序重新安装好拆下来配件

Adjust the clearance of boiler to 1.5mm (with the minimum hexagon wrench as the reference).

Reinstall the parts in reverse order.