

四段电脑张力送带机参数说明

Four-stage computer tension conveyor parameter description



一.归零校正

one. Zero correction

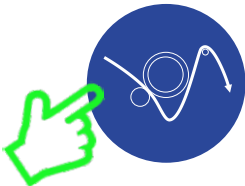
以下两种状况出现，需要做归零校正：
The following two situations occur and need to be zeroed:

- 1.首次安装使用
1. Install and use for the first time
- 2.尺寸有异常不稳定
2. The size is abnormally unstable

操作指引：

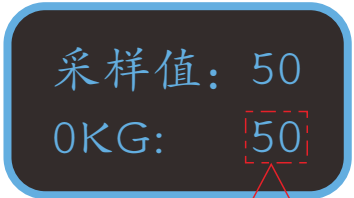
Operating instructions:

注意归零时，需要移开感应轮上的松紧带。
长按模式键位2秒，进入归零校正界面，按减号建，将压力传感器采样值，设置为0kg基础值。
(基础值有效设定范围10-90，如果压力采样值超过该范围，则为表示设备故障，需要检修)
Note that the elastic band on the induction wheel needs to be removed when zero is returned. Long press the mode key for 2 seconds to enter the zero correction interface, press the minus sign to build, and set the pressure sensor sampling value to the base value of 0kg. (The effective setting range of the basic value is 10-90, if the pressure sampling value exceeds this range, it indicates that the equipment is faulty and needs to be repaired)



长按两秒

Hold down for two seconds



基础值有效设定范围10-90，超过该范围，需要检修
The effective setting range of the basic value is 10-90. If it exceeds this range, it needs to be repaired

二.过载设置

2. Overload Settings

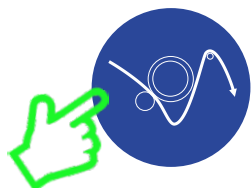
正常送带过程中出现异常提示音，可以适当调节过载阈值或禁用过载提示音
If an abnormal tone occurs during the normal tape-sending process, adjust the overload threshold or disable the overload tone

操作指引：

Operating instructions:

长按模式键进入归零校正页面，点按模式按键，将页面切换到过载阈值设置页面，通过加减键对过载阈值进行修改，长按2号键可以开启或关闭过载提示音

Long press the mode key to enter the return-to-zero correction page, click the mode key to switch the page to the overload threshold setting page, To change the overload threshold, press and hold key 2 to enable or disable the overload tone



长按两秒

Hold down for two seconds

采样值：50

0KG： 30



点按一次切换到过载阈值设置页面

Tap twice to switch to the overload threshold setting page

过载阈值130%

过载提示音：开启



通过加减键对过载阈值进行修改

The overload threshold is modified by adding or subtracting the key

过载阈值110%

过载提示音：开启



点按2号键开启或禁用过载提示音

Press 2 to enable or disable the overload tone

过载阈值130%

过载提示音：禁用

三.其他设置 Three. Other Settings

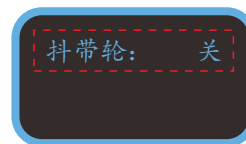
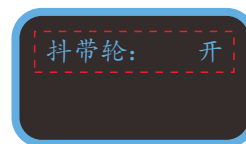
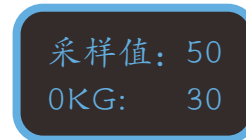
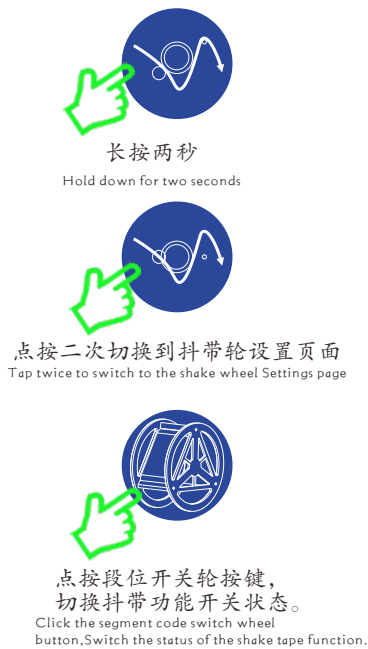
1.抖带轮功能开启 1.The shake wheel function is enabled

操作指引:

Operating instructions:

长按模式键位2秒，进入归零校正界面，点按2次模式按键，将页面切换到抖带轮设置页面，通过抖带轮按键进行修改。

Long press the mode key for 2 seconds to enter the return to zero correction interface, click the mode key twice, and switch the page to the shaking wheel setting page.



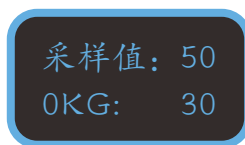
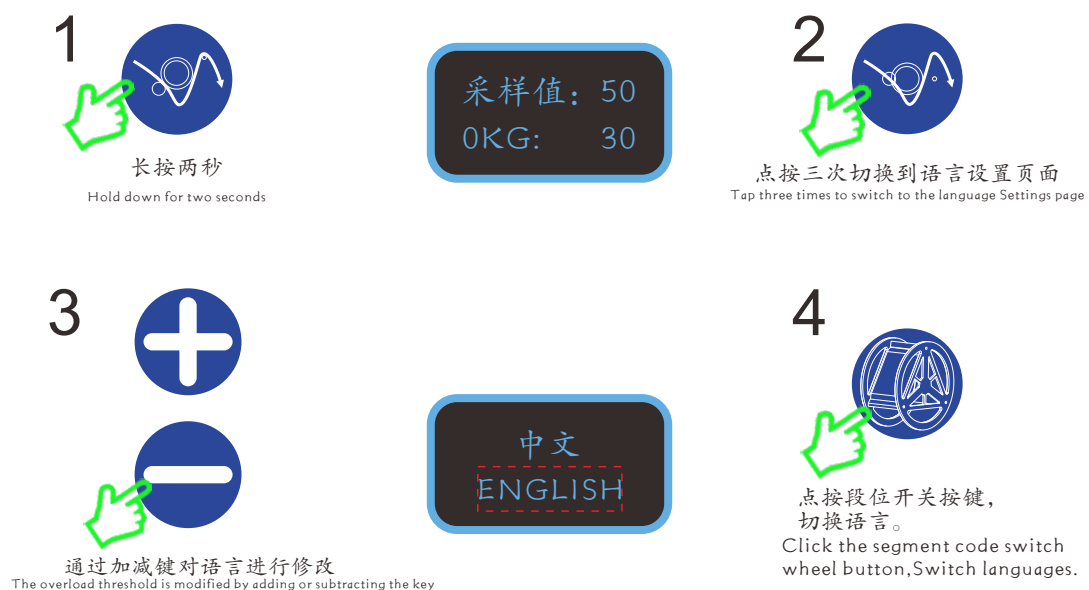
2.语言功能切换 1.The shake wheel function is enabled

操作指引:

Operating instructions:

长按模式键位2秒，进入归零校正界面，点按3次模式按键，将页面切换到语言设置页面，通过加减键进行选择，通过抖带轮按键进行修改。

Long press the mode key for 2 seconds to enter the return to zero correction interface, click the mode key twice, and switch the page to the shaking wheel setting page.



四.断码设置

FOUR. Break code Settings

操作指引:

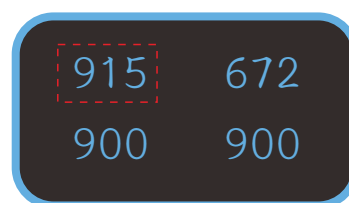
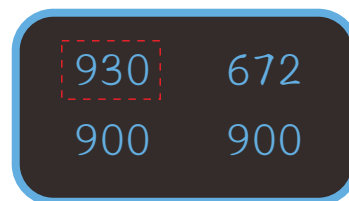
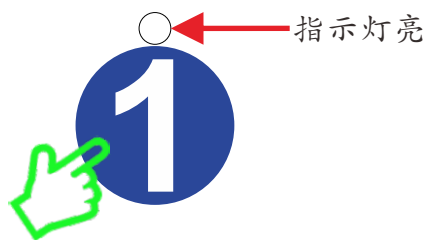
Operating instructions:

点按1号键, 选中段1此时指示灯亮起, 通过加减键对松紧度数值进行修改

Press key No. 1, select segment 1, then the indicator light will turn on, and modify the tightness value by adding or subtracting the key

其他段码设置同上

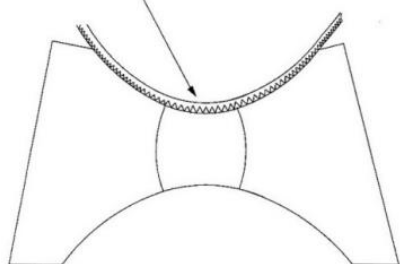
Set other segment codes as above



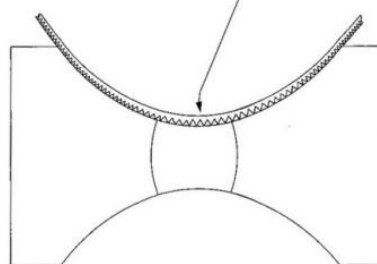
通过加减键对松紧度数值进行修改
The tightness value is modified by adding or subtracting keys



松紧度小
SMALLER FEED TENSION



送紧度大
LAGER FEED TENSION



五. 段位切换设置

5. Segment switching Settings

段位设置：可以打开或者关闭各段位功能
Segment Settings: Enable or disable the function of each segment

操作指引：
Operating instructions:

点按段位按键，一键切换到各段位开关模式
Click the segment button to switch to each segment switch mode

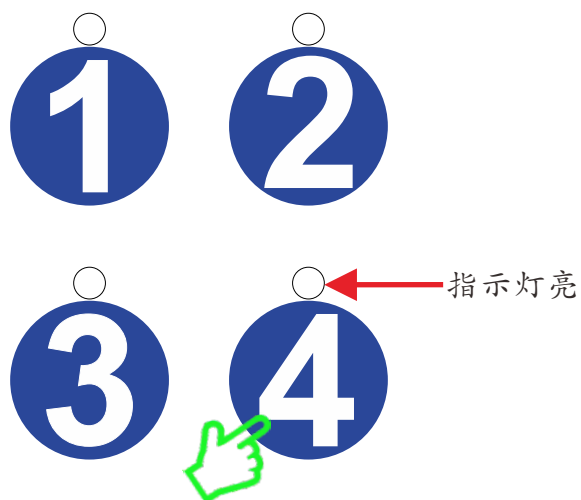


段位选择设置

Segment select Settings

操作指引：
Operating instructions:

选按1-4号键，选中段位此时上方指示灯亮起。
Press keys 1-4. The upper indicator lights up when the selected segment is selected.



选中的段位此时上方指示灯亮起

六.送带切换工作模式设置

6. Tape conveyor switch working mode Settings

送带工作模式：由张力控制送带模式切换为简易送带模式

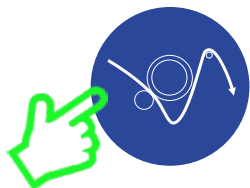
Tape feed mode: Switch from tension control tape feed mode to simple tape feed mode

操作指引：

Operating instructions:

点按切换模式按键，一键切换到简易送带模式

Click the Switch mode button to switch to easy tape delivery mode



调长短：20

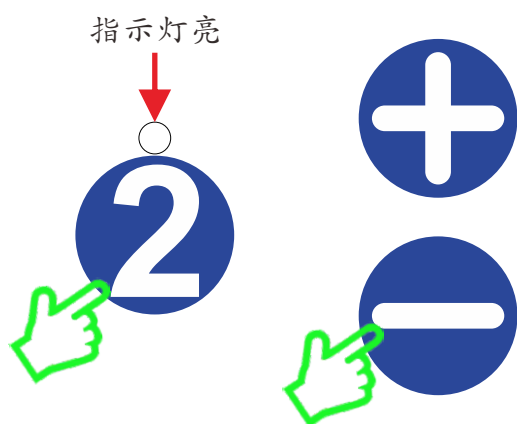
灵敏度：30

简易送带模式下，对送带长短和灵敏度的调整操作方法

The operation method of adjusting the length and sensitivity of the conveyor belt in the simple conveyor mode

1.点按2号键，指示灯亮起，通过对加减键调节送带长短（注：数值越高，送带余量越大）

1. Click the No. 2 key, the indicator light will turn on, and adjust the length of the tape by adding or subtracting the key
(Note: the higher the value, the larger the margin of the tape)

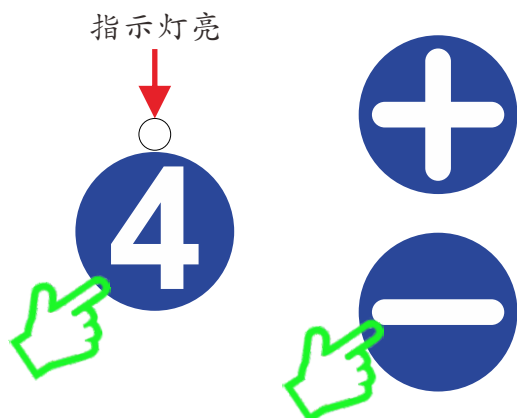


调长短：30

灵敏度：30

2.点按4号键，指示灯亮起，通过加减键调节送带灵敏度（注：灵敏度数值越高，触发送带所需力度越小）

2. Click the No. 4 key, the indicator light will turn on, and adjust the sensitivity of the tape through the add or subtract key
(Note: The higher the sensitivity value, the less force required to trigger the tape feed)



调长短：30

灵敏度：30